

Maintenance of Supplies and Equipment  
**RETREAD TIRE MANAGEMENT PROGRAM**

---

**HISTORY.** This is the first printing of this regulation.

**SUMMARY.** This regulation establishes procedures and responsibilities for the tire retread program and classification procedures for all tires.

**APPLICABILITY.** This regulation applies to subordinate commands and tenant units.

**SUPPLEMENTATION.** Supplementation of this regulation is prohibited without prior approval by the Assistant Chief of Staff (ACofS), G4, AFZF-GL-M.

**INTERIM CHANGES.** Interim changes to this regulation are not official unless they are authenticated by the Directorate of Information Management (DOIM). Users will destroy interim changes on their expiration dates unless sooner superseded or rescinded.

**SUGGESTED IMPROVEMENTS.** The proponent of this regulation is the ACofS, G4. Users are invited to send comments and suggested improvements to the Commander, III Corps, ATTN: AFZF-GL-M, Fort Hood, Texas 76544-5056.

---

**Table of Contents**

**Overview**

Purpose .....	1a .....	1
References .....	1b .....	1
Abbreviations .....	1c .....	1
Restrictions .....	1d .....	1
Certification of Tire Classifiers .....	1e .....	1

**Responsibilities**

III Corps, G4 .....	2a .....	2
III Corps, G3 .....	2b .....	2
13th COSCOM .....	2c .....	2
DOL .....	2d .....	2
DOC .....	2e .....	3
DEH .....	2f .....	3
1st Cavalry Div/2d Armored Div .....	2g .....	3
Nondivisional and Tenant Units .....	2h .....	3

**Turn-In**

Unit Motor Pool .....	3a .....	3
SSA .....	3b .....	3
544th Maintenance Battalion .....	3c .....	4

Title	Block	Page
<b>Requests</b>		
Unit Motor Pool .....	4a .....	4
SSA .....	4b .....	4
DOL .....	4c .....	5
4th MMC .....	4d .....	5
544th Maintenance Battalion .....	4e .....	5
<b>Appendix A. Tires on the Retread Program .....</b>		<b>5</b>
<b>Glossary .....</b>		<b>6</b>

---

**OVERVIEW**


---

1

**Purpose**

This regulation establishes

- procedures and responsibilities for the tire retread program (see appendix A for listing).
- classification procedures for all tires.

1a

**References****Publications**

AR 750-1            Army Materiel Maintenance Policy and Retail Maintenance Operations

DA Pam 738-750    Functional Users Manual for the Army Maintenance Management System

FH Reg 750-2        Maintenance Policies and Procedures

Memorandum        Stock Funding Depot Level (SFDLR) Program, 31 Mar 92

TM 9-2610-200-14 Operators, Unit, Direct Support and General Support Maintenance Manual for Care, Maintenance Repair and Inspection of Pneumatic Tires and Inner Tubes

**Forms**

DA Form 2765-1    Request for Issue or Turn-In

DD Form 1348-1    DOD Single Line Item Release/Receipt Document

SF Form 368        Product Quality Deficiency Report

1b

**Abbreviations**

Abbreviations used in this regulation are explained in the glossary.

1c

**Restrictions**

Retread tires can not be used on

- M520 truck series.
- M747 semitrailers.
- any fuel tanker.
- steering axle of the
  - M911,
  - M916,
  - M920,
  - M915, and
  - M915A1 heavy hauler, truck tractors.

1d

**Certification of Tire Classifiers**

A tire classifier is considered certified if he/she has completed

- the Tooele Army Depot inspection and certification course or
- the Fort Hood inspection and certification course.

Supply Support Activities' military occupational specialty (MOS) 92As must be certified if they accept tires for turn in.

1e

---

**RESPONSIBILITIES**

2

III Corps, G4

III Corps, G4

- is the tire retread program manager for III Corps and Fort Hood.
- monitors the tire retread program and
  - retread tire contracts.
  - facilities.
  - classifier certification.
  - chairs tire retread in process review (IPRs).
- identifies types of tires to be retreaded and associated cost avoidance targets.
- projects volume of tires in the program.

2a

III Corps, G3

III Corps, G3

- establishes initial tire classification instruction from Tooele Army Depot for military personnel.
- provides classroom, if required, for the Directorate of Logistics (DOL) to conduct semiannual sustainment training.

2b

13th COSCOM

The 13th Corps Support Command (COSCOM)

- ensures each supply support activity (SSA) has trained and certified tire classifiers.
- provides requirements for tire retread contract to DOL.
- inspects, classifies, and marks tires in accordance with (IAW) tire retread program.
- establishes procedures IAW DOL instructions for reporting defective retreads.
- ensures each motor pool has trained tire inspectors.

2c

DOL

DOL

- monitors retread tires as part of the general support (GS) reparable program.
- provides an instructor to train and certify tire classifiers on a semiannual basis in conjunction with III Corps, G3.
- inspects tires at GS level going to contractor for retreading.
- inspects retread tires coming back from contractor.
- completes and maintains on file Quality Deficiency Reports (QDR) (SF Form 368) for retread tires under contract.
- publishes procedures for reporting defective retreads.
- programs onetime and recurring cost.

**NOTE:** Submit request for annual tire retread contract to Directorate of Contracting (DOC).

---

---

DOC	DOC provides appropriate contract support as requested by DOL.
-----	--

---

DEH	<p>The Directorate of Engineering and Housing (DEH)</p> <ul style="list-style-type: none"> <li>● includes a consolidated tire facility into the installation master plan based on user requirements.</li> <li>● monitors GSA contract retread tire failures in the DEH fleet.</li> <li>● turns-in scrap and used tires from the DEH fleet to Defense Reutilization and Marketing Office (DRMO).</li> </ul>
-----	--

---

1st Cavalry Div 2d Armored Div	<p>1st Cavalry Division and 2d Armored Division</p> <ul style="list-style-type: none"> <li>● ensure each SSA has trained and certified tire classifiers.</li> <li>● inspect, classify, and mark tires IAW tire retread program.</li> <li>● establish procedures IAW DOL instructions for reporting defective retreads.</li> <li>● ensure each motor pool has trained tire inspectors.</li> </ul>
-----------------------------------	--

---

Nondivisional and Tenant Units	<p>Nondivisional and tenant units</p> <ul style="list-style-type: none"> <li>● establish procedures IAW DOL instructions for reporting defective retreads.</li> <li>● ensure each motor pool has trained tire inspectors.</li> </ul>
--------------------------------------	--

---

TURN-IN	
---------	--

---

Unit Motor Pools	<p>Unit motor pools</p> <ul style="list-style-type: none"> <li>● inspect tires IAW TM 9-2610-200-14.</li> <li>● if tire is unserviceable, prepare a DA Form 2765-1 turn-in document or a system generated D6Z.</li> </ul> <p><b>NOTE:</b> Write the unit's Department of Defense activity address code (DODAAC) on the inside side wall of the tire using a tire marking crayon, national stock number (NSN) 7510-00-281-4849.</p> <ul style="list-style-type: none"> <li>● take the turn-in document and the tire to your supporting Direct Support SSA.</li> </ul>
---------------------	--

---

SSA	<p>SSA</p> <ul style="list-style-type: none"> <li>● on receipt of unserviceable tire turn-in, inspects tire to verify unserviceable condition.</li> <li>● if the tire is unserviceable, classifies the tire as either code F or H and accept the tire for turn-in.</li> <li>● if the tire is serviceable, rejects the tire back to the unit.</li> </ul>
-----	---

---

(continued on next page)

SSA (cont)

- upon acceptance of an unserviceable tire, classifier ensures the unit's DODAAC is written on the inside side wall of the tire.
- upon acceptance of an unserviceable (condition code F or H) tire, prepares a system generated D6Z for turn-in to the 565th Repair Parts Company.
- processes the code F and H tires through the 565th Warehouse, building 4160.

**NOTE:** Code F tires will be downloaded at the 565th Warehouse. Code H tires will not be downloaded but taken from the 565th Warehouse, building 4160 to DRMO. Code H tires will receive an automated DD Form 1348-1 turn-in document from the 565th warehouse, building 4160 to DRMO. The SSA will take the DD Form 1348-1 along with the H coded tires to DRMO.

- receives, stores, and issues retread tires.

544th  
Maintenance  
Battalion

The 544th Maintenance Battalion

- accepts unserviceable reparable tires (condition warehouse code F) and stores tires until contractor can pick up.
- in the absence of the DOL GS reparable inspector, inspects and verifies condition codes on unserviceable tires being turned in.
- processes turn-in documentation of the customer SSAs.
- receives, stores, and issues retread tires.

**REQUESTS**

Unit Motor  
Pool

Unit motor pool

- prepares a DA Form 2765-1 request for issue or a system generated request for issue.
- takes request to supporting SSA.
- picks up tires.

SSA

SSA

- processes unit's request for tires.
- issues tires.
- sets priority of issue
  - code B (recapped).
  - code A (new).

**NOTE:** Tires designated to be used on vehicles listed in paragraph 1d of this regulation will be issued in condition code A.

---

DOL DOL inspects tires as they return from retread contractor to ensure quality of product.

---

4th MMC The 4th Materiel Management Center (MMC) processes SSAs requests for tires.

---

544th Maintenance Battalion The 544th Maintenance Battalion

- issues tires to SSAs.
- sets priority of issue for
  - code B (recapped)
  - code A (new)
- receives and stores retread tires from contractor.
- turns-in tires to DRMO that are returned as not reparable from the contractor.

---

Appendix A  
TIRES ON THE RETREAD PROGRAM

MODEL	NSN	SIZE
HEMTT	2610-01-126-1576	1600X20
CUCV 5/4T	2610-01-148-1635	LT235/85R16
HMMWV	2610-01-171-4746	36X12.5X16.5
M939A2 5T	2610-01-214-1344	1400R20
M54 5T	2610-00-262-8653	1100X20
M35A2 2 1/2T	2610-00-262-8677	900X20

## Glossary

---

### ABBREVIATIONS

---

ACofS	Assistant Chief of Staff
AR	Army Regulation
COSCOM	Corps Support Command
DA	Department of the Army
DD	Department of Defense
DEH	Directorate of Engineering and Housing
DOC	Directorate of Contracting
DODAAC	Department of Defense activity address code
DOIM	Directorate of Information Management
DOL	Directorate of Logistics
DRMO	Defense Reutilization and Marketing Office
FH	Fort Hood
GS	general support
IAW	in accordance with
IPR	in process review
MMC	Materiel Management Center
MOS	military occupational specialty
NSN	national stock number
QDR	Quality Deficiency Report
SSA	supply support activity
TM	technical manual

---

The proponent of this regulation is the ACofS, G4.

FOR THE COMMANDER:



LEON J. LAPORTE  
Brigadier General, USA  
Chief of Staff

WILLIAM E. PARKER  
LTC, SC  
DOIM

DISTRIBUTION:  
IAW Fort Hood Form 1853, A  
Plus: IM - Pubs (100)  
IM - AO (5)  
IM - ARL (2)  
GL-M (2)  
MAT-MB (10)